

**LOCTITE®****Teroson**

## Henkel – The Solution Provider

### Truly Integrated, Truly International

Henkel is a world-wide operating, market-driven specialist in brands and technologies with affiliates in over 75 countries, providing technology competence from one single source. People in 125 countries around the world trust in brands and technologies from Henkel. The portfolio includes adhesives and sealants, products for direct glazing, corrosion protection, underbody and anti-chip coating, sound deadening solutions, body care and many other speciality chemicals.

Strong brands with proven and trusted names, such as Loctite®, Teroson and Plastic Padding are incorporated into this common platform and have long been the key to Henkel's success.

Around the world, Henkel has an extensive commitment to motor sports where reliable performance must be delivered in the most extreme conditions. As Official Supplier to the Dakar Rally for several years, Henkel has supported the competing teams with products that reflect the company's innovation and technological excellence. Over the years, close contacts have developed into a strong relationship of mutual trust and understanding, built on the competent service and the high-quality adhesives and sealants offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

### Meets all Needs

Henkel offers much more than outstanding products, it provides solutions to many of the biggest challenges – and to the problems that you face in ensuring reliability, safety and durability.

**We're here to ensure that you receive all the help and support you need.  
Just get in contact with us!**

For more information on the complete range of Loctite®, Teroson and Plastic Padding products from the Henkel portfolio, please visit [www.loctite.co.uk](http://www.loctite.co.uk), where you can download catalogues, data sheets and application examples.

## Solutions for Vehicle Repair & Maintenance

**Henkel**

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The data contained herein are intended as reference only. Please contact your local Henkel Technical Support Group for assistance and recommendation on specifications for these products.

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# Introduction

## Solutions for all repairs

With this solution guide you can easily select the best Loctite®, Teroson and Plastic Padding product from the Henkel portfolio to solve maintenance or repair problems for all types of vehicles: The same products that automotive manufacturers use to build the cars you repair. The same products that are used on race cars around the world.

Find solutions from several different starting points:

- Loctite®, Teroson and Plastic Padding product categories within the Henkel portfolio
- The application guide section

## The Henkel portfolio covers all automotive maintenance and repair needs

### • For Mechanical Repair:

Henkel's Loctite® brand offers a comprehensive range of products to ensure the reliability of mechanical assemblies. Service technicians rely on the consistent quality and availability of these products which have been specially designed to suit the needs of automotive repair professionals.

### • For Automotive Glass Repair:

Henkel's Teroson brand offers a full line of window repair solutions which meet the majority of existing OEM/OES requirements regarding shear modulus, conductivity and radio frequency performance, and achieve extremely fast drive-away times.

### • For Body Repair and Protection:

Henkel has solutions ranging from bonding and sealing to bodyfillers, underbody protect and anti chip protection to plastic repair and sound deadening. Henkel offers the required application tools and equipment specially designed for applying these products from bottles, cans, cartridges, and barrels.

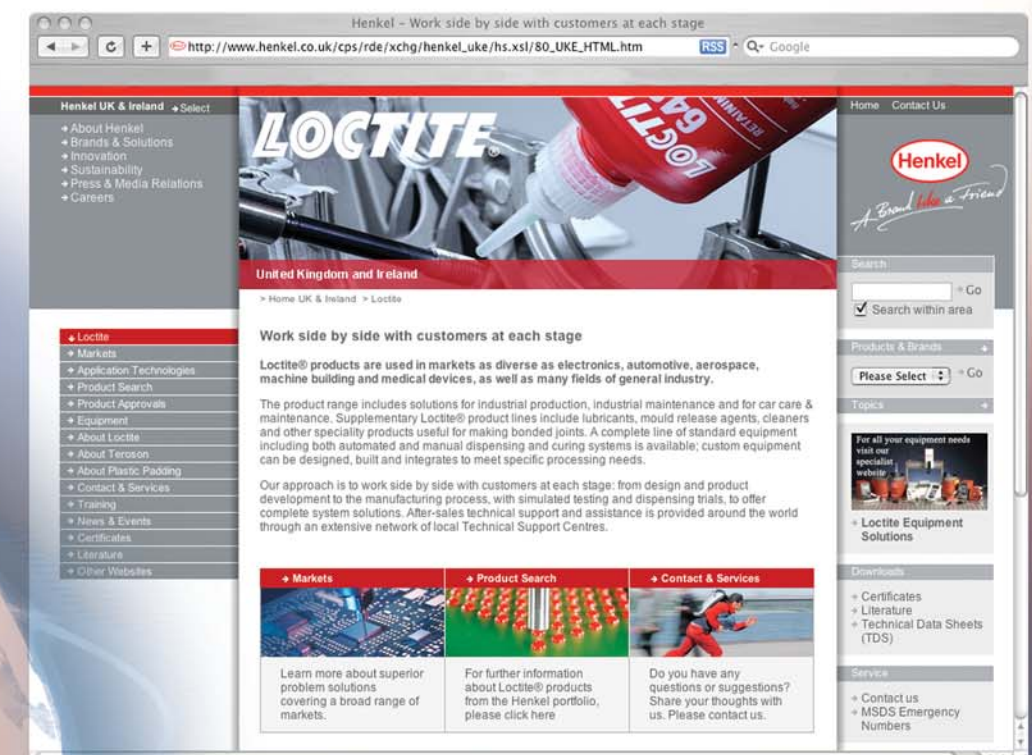
## Go online and discover more!

For more information on our products or the Henkel company visit our website

[www.loctite.co.uk](http://www.loctite.co.uk)

and find:

- Detailed product information
- Application case histories
- Photos
- Professional advice
- Your contact
- Other bespoke websites





## Henkel Dakar proven products

Henkel, as Official Supplier to the Dakar Rally and Dakar series, provides the competitor not only with its superior products but also with dedicated support and hands-on technical assistance.

Henkel's Partner status reflects the company's goal of highlighting its competencies as a leading supplier of adhesives and sealants, pushing the limits further in pursuit of reliability, performance and innovation. The event provides an ideal testing arena for new product developments and confirms the superior quality of Henkel products even under the most extreme racing conditions.

### A true service to the competitors

Henkel specialists are travelling with the rally. Known as the Teroson and Loctite® "Charlies" to a number of international rally participants and their mechanics, they provide advice and hands-on support. Over the years, close contacts have developed into a strong relationship of mutual trust and understanding, built on the competent service and the high-quality products offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

Many products have earned their "Dakar-proven" stamp of approval in the previous years' events. Used by almost all the drivers competing on bikes, cars and trucks, Loctite® anaerobic products exemplify those small yet very important items that can make the difference between victory and defeat.



## Superior quality even under the most extreme conditions

During the hardest rally in the world, Henkel products and technicians were highly appreciated – and helped many drivers to reach the finish line!



These are only a few examples:

### Threadlocking

BMW and Nissan Cars

**Problem:**  
Bolts loosening



**Solution:**  
Loctite® 243 Threadlocker

**Benefit:**

- Threaded fasteners are locked against vibration loosening
- Threads are protected against corrosion

### Plastic Repair

KTM, Honda, Yamaha, BMW motorbikes

**Problem:** Cracked, broken plastic shells and fairings



**Solution:**  
Plastic Repair with **Terokal 9225 (SF)**, **Terokal Plastic Primer** and **Teroson FL Cleaner**

**Benefit:**

- Parts are reliably fixed to stand extreme challenges in the desert – up to the finish line!

### Direct Glazing

MAN trucks

**Problem:**  
Broken Windscreens



**Solution:**  
Direct Glazing with **Terostat 8630 2K** – 2 component adhesive

**Benefit:**

- Quick restart into the race  
⇒ Safe drive away time of only five hours!

### Direct Glazing

Landrover Car

**Problem:**  
Broken Windscreens



**Solution:**  
Direct Glazing with **Terostat 9000 PL** – primerless and isocyanate-free adhesive

**Benefit:**

- Almost no time lag  
⇒ Safe drive away time of only two hours!





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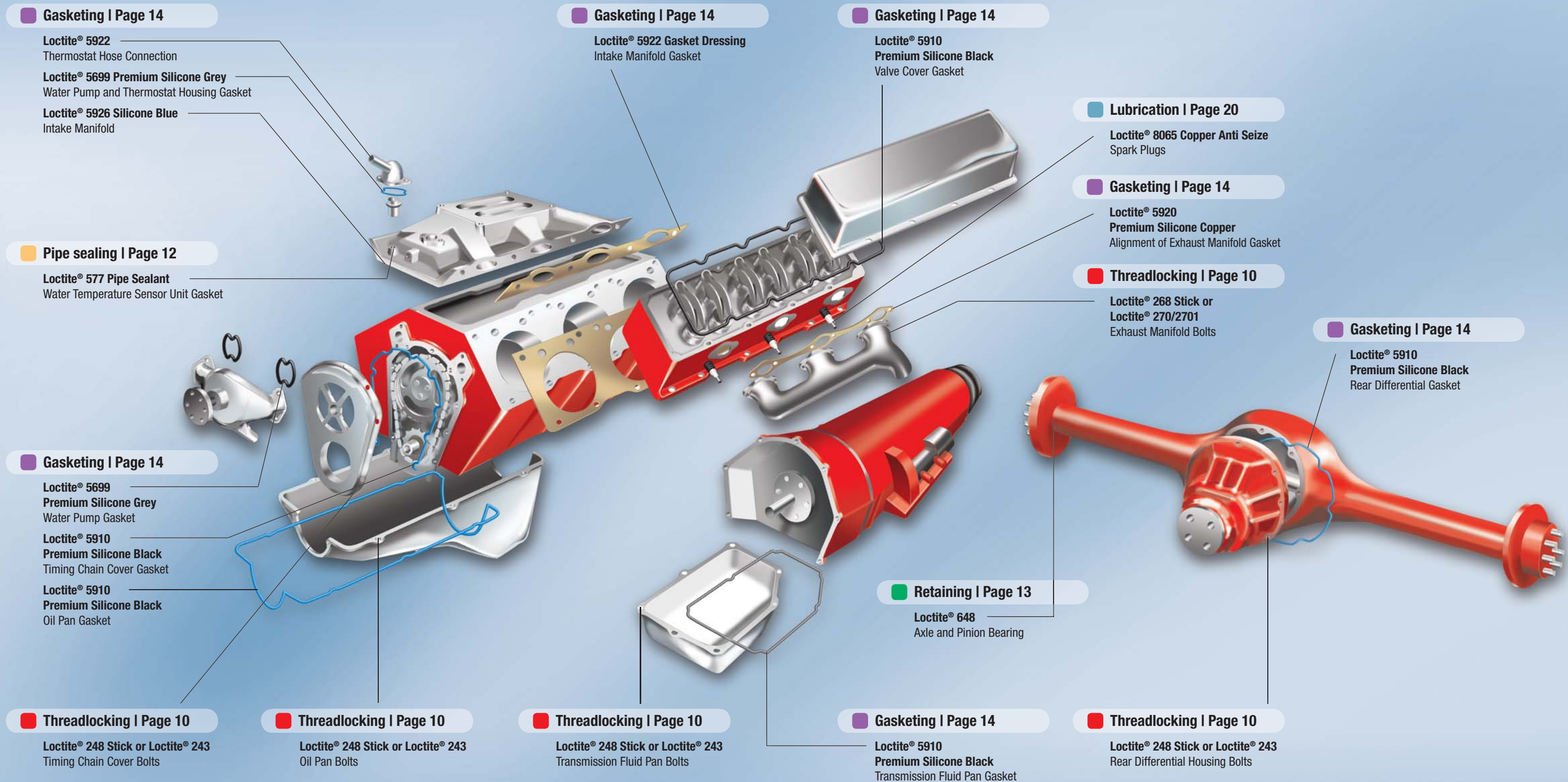
### 54 Equipment



# Mechanical Repair

## Engine, Gearbox and Shaft – Product Applications

Here are some examples of the wide range of Loctite® product applications for automobile repairs. Most of these applications would also apply to heavy-duty vehicles or motorcycle repairs. Visit [www.myterson.com/uk](http://www.myterson.com/uk) and explore this application chart via our “Virtual Engine”.





## Threadlocking

- Invented by Loctite to lock and seal threaded fasteners
- Specified by Automotive OEM'S
- Works by filling the spaces between threads
- Provide a secure, one piece assembly that will not loosen under stress

Description	Blue – liquid	Blue – semi solid	Red – liquid	Red – semi solid
Strength	Medium	Medium	High	High
Size of thread	Up to M36	Up to M50	Up to M20	Up to M50
Temperature resistance	+150°C	+150°C	+150°C	+150°C

### Practical Hints:

- Clean parts with Loctite® 7063 before applying the adhesive
- If the threadlocker is applied below 5°C, pre-treat with Loctite® 7240 (Activator)
- If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water before use
- Anaerobic products cure between metal surfaces in the absence of air

### Loctite® 243



#### Loctite® 243 Medium Strength Threadlocker

- Locks and seals bolts, nuts and studs to prevent loosening from vibration
- Allows disassembly with normal tools
- Effective on all types of metal threaded fasteners

#### Applications:

Flywheel bolts, crown wheel bolts, crankshaft nuts and threaded fasteners on covers, oil drain plugs.

Pack sizes	IDH No.
Blistercard 3 ml	229139
Bottle 10 ml	135279
Blistercard 24 ml	161777
Bottle 50 ml	135278
Bottle 250 ml	135357

### Loctite® 248



2005 Dakar Rally

#### Loctite® 248 Stick Medium Strength Threadlocker

- Non-liquid, semi solid stick version, medium strength threadlocker
- For all types of metal threaded fasteners
- Allows disassembly with normal tools
- Certified to ANSI/NSF Standard 61

#### Applications:

Where disassembly is required – machine tools and presses, pumps and compressors, mounting bolts, gear boxes.

Pack sizes	IDH No.
Blistercard Stick 9 g	540498
Stick 19 g	540491

### Loctite® 270/2701



#### Loctite® 270/2701 High Strength Threadlocker

- For maximum threadlocking strength of bolts, nuts and studs
- For permanently locking assemblies which must not come loose
- Seal fasteners
- Can be disassembled by heating to 300°C

#### Applications:

Locking studs in gear boxes, cylinder blocks etc.

Pack sizes	IDH No.
Blistercard 3 ml	223807
Bottle 10 ml	1210942
Blistercard 24 ml	161776
Bottle 50 ml	234853

### Loctite® 268



#### Loctite® 268 Stick High Strength Threadlocker

- Non-liquid, semi solid stick, high strength threadlocker
- Prevents vibration loosening nuts and studs
- Effective on all types of metal threaded fasteners

#### Applications:

Where regular removal for maintenance is not required: suspension bolts, motor transmission and pump mounts, bearing cap bolts and studs.

Pack sizes	IDH No.
Stick 19 g	540907



## Pipe Sealing / Retaining

### Loctite® Thread Sealants

- Provide an instant, low pressure seal for metal pipes and fittings
- Will not creep, shrink or block systems by shredding

### Loctite® Retaining Compound

- Bond non-threaded, cylindrical metal assemblies

Description	Paste	Semi solid	Paste	Green – liquid	Silver – paste
Strength	Medium	Low	Medium	High	High
Size of thread	Up to 3"	Up to 3"	Up to 3"	Up to 0.15 mm	Up to 0.5 mm (with activator)
Temperature resistance	+150°C	+150°C	+150°C	+ 175°C	+150°C

### Practical Hints:

- All parts must be clean & dry before sealing – use Loctite® 7063
- If the sealant/retainer is applied below 5°C, pre-treat with Loctite® 7240 (Activator)
- If the parts have been in contact with washes or cutting fluids containing nitrites, wash parts with hot water
- Anaerobic products cure between metal surfaces in the absence of air



### Loctite® 577 – Pipe Sealant

- General purpose liquid thread sealant for sealing metal threads
- Suitable for metal threads only
- Instant low pressure seal
- Resistant to fuel, oil, coolants and hydraulic fluids
- Locks connection against vibration loosening

### Applications:

Ideal for hydraulic and pneumatic circuits. Replaces hemp, pastes, PTFE tapes.

Pack sizes	IDH No.
Accordion 50 ml	229342
Bottle 250 ml	234573



### Loctite® Stick 561 – Pipe Sealant

- Non-liquid, semi solid stick for metal threads only
- Immediate low pressure sealing
- Certified to ANSI/NSF Standard 61

### Applications:

Recommended for all coarse metal threads (hydraulic and pneumatic circuits).

Pack sizes	IDH No.
Stick 19 g	540920



### Loctite® 572 – Brake and Airline Sealant

- Fittings may be locked in any position
- Seals against all automotive chemicals
- Product will not harden in pipes and cause blockages

### Applications:

Sealing threaded pipes of compressed air or braking systems. Not to be used in conjunction with liquid or gaseous oxygen.

Pack sizes	IDH No.
Accordion 50 ml	229360
Bottle 250 ml	135495



### Loctite® 648 – Retaining Compound

- For high-strength assemblies
- Fills clearance in repaired parts
- Seals assemblies and prevents fretting corrosion
- Difficult to disassemble with normal tools

### Applications:

Retaining of splined shafts, bearings, steering system components, gears, and all cylindrical parts, e.g. sleeves, bushes and inserts, etc.

Pack sizes	IDH No.
Bottle 50 ml	234880
Bottle 250 ml	267443



### Loctite® 660 – Quick Metal

- For easy restoration of worn shafts, bushes and bearings
- Prevents corrosion of mated surfaces
- Specially suited for filling large gaps
- Ideal for restoring worn fits of parallel keys, splines and tapers

### Applications:

Filling gaps between worn metal parts, e.g. shafts, housings, keys, bearings, bushes and on drive train components, e.g. camshaft drives, clutches, flywheels and crankshafts.

Pack sizes	IDH No.
Accordion 50 ml	229232



## Gasketing

- To meet a broad range of complex gasketing and sealing needs
- Fill all voids with excellent fluid and temperature resistances
- Parts can be disassembled easily even after extended service

### Loctite® 510



### Loctite® 518



### Loctite® 574



### Loctite® 5926



### Loctite® 5910



Flange Type	Rigid	Rigid	Rigid	Flexible	Flexible
Gap	Up to 0.25 mm	Up to 0.25 mm	Up to 0.5 mm	Up to 1 mm	Up to 1 mm
Temperature resistance	Up to 200°C	Up to 150°C	-55°C to 150°C	-55°C to 250°C (intermittent)	-55°C to 250°C (intermittent)
Oil resistance	Excellent	Excellent	Excellent	Good	Excellent
Water / glycol resistance	Excellent	Excellent	Excellent	Good	Good

#### Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 7200 gasket remover
- All parts must be clean and dry before sealing – use Loctite® 7063
- Anaerobic products cure between metal surfaces in the absence of air



#### Loctite® 510 – Flange Sealant

- High temperature resistant flange gasket
- For metal flanges
- Adapts to flange surfaces and scratches up to 0.25 mm
- Increase torque capacity of assembled flanges

#### Applications:

For sealing rigid flange faces on transmissions and engine casings. Seals instantly against low pressure.

Pack sizes	IDH No.
Accordion 50 ml	142608
Cartridge 160 ml	135476
Bottle 250 ml	135477



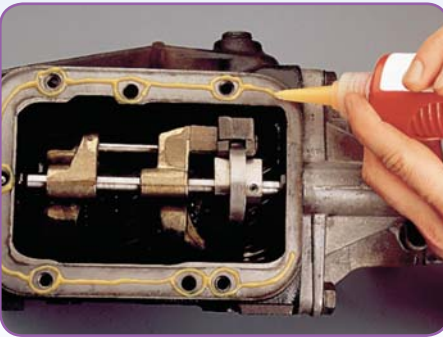
#### Loctite® 518 – Flange Sealant

- Medium strength anaerobic flange gasket
- For metal flanges
- Adapts to flange surfaces and scratches up to 0.25 mm
- Gel-type consistency
- Ideal for overhead application and for vertical faces (no dripping)
- Seals instantly against low pressure

#### Applications:

For sealing rigid flange faces, e.g. water pump flanges, engine, differential and timing covers.

Pack sizes	IDH No.
Syringe 50 ml	229875
Cartridge 300 ml	435566



#### Loctite® 574 – Multi Gasket

- Medium strength
- Fast cure
- No shimming effect

#### Applications:

Seals gearbox flanges, engine and differential housing covers, etc. Seals instantly against low pressure.

Pack sizes	IDH No.
Bottle 50 ml	267437



#### Loctite® 5926 Silicone Blue Gasket Maker / Sealant

- Multi purpose flexible silicone sealant
- For flanges of any size or shape
- Can be used for metal, plastic and painted parts

#### Applications:

Oil sump, valve cover, inlet manifold, timing chain cover, transmission cover, transmission pan, differential cover, water pump, thermostat, etc.

Pack sizes	IDH No.
Blistercard 40 ml	1123349
Cartridge 310 ml	233862



#### Loctite® 5910 Premium Silicone Black Gasket Maker / Sealant

- For flanges with permanent oil contact
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

#### Applications:

Oil sump, valve cover, inlet manifold, timing chain cover, transmission cover, differential cover, etc.

Pack sizes	IDH No.
Blistercard 40 ml	1133305
Tube 80 ml	1126633
Quick Gasket 200 ml	728771
Cartridge 300 ml	142491



Gasketing

- To meet a broad range of complex gasketing and sealing needs
- Fill all voids with excellent fluid and temperature resistances
- Parts can be disassembled easily even after extended service

Loctite® 5699



Loctite® 5920



Loctite® O-RING KIT



Loctite® 5922



Loctite® 3020



Flange Type	Flexible	Flexible	n.a.	Rigid or flexible	Rigid or flexible
Gap	Up to 1 mm	Up to 1 mm	n.a.	n.a.	n.a.
Temperature Resistance	-55°C to 250°C (intermittent)	-55°C to 350°C (intermittent)	n.a.	Up to 200°C	Up to 200°C
Oil Resistance	Very Good	Very Good	n.a.	Good	Good
Water / Glycol Resistance	Excellent	Good	n.a.	Good	Good

Practical Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® 7200 Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® 7063



Loctite® 5699  
Premium Silicone Grey  
Gasket Maker / Sealant

- For flanges with permanent water / glycol contact
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

Applications:

Water pump, thermostat, valve cover, inlet manifold, transmission pan, differential cover, etc.



Loctite® 5920  
Premium Silicone Copper  
Gasket Maker / Sealant

- For flanges exposed to high temperatures and high performance engines
- Can be used for metal, plastic and painted parts
- Low odour, non corrosive

Applications:

Turbo and exhaust systems, oil sump, valve cover, inlet manifold, timing chain cover, differential cover.



Loctite® O-Ring Kit

- Kit for making replacement O-rings on the spot
- Easy to handle
- Ready for use in just a few seconds
- The bond is as strong as the rubber itself

Kit contains:

5 different sizes of nitrile rubber cord, splicing jig, safety knife, 20 g of Loctite® 406 Adhesive.



Loctite® 5922 – Gasket Dresser

- Improves the sealing performance of old and new pre-cut gaskets (paper, cork, felt etc.)
- Slow curing paste
- Sets to a permanently flexible, non-hardening film
- Suitable for parts which require disassembly

Applications:

On engine and gearbox. For sealing/dressing flanges with old and new pre-cut compression gaskets. Ideal for part assembly after repairs.



Loctite® 3020 – Gasket Adhesive

- Use with cut gaskets
- Improves sealing performance of all rubber, cork, paper and metal gaskets
- Produces a highly tacky, flexible film

Applications:

Can be used on rigid or flexible flanges.

Pack sizes	IDH No.
Blistercard 40 ml	1124088
Tube 80 ml	1126648
Cartridge 300 ml	142480

Pack sizes	IDH No.
Blistercard 40 ml	1124087
Tube 80 ml	1126645
Cartridge 311 g	142502

Pack sizes	IDH No.
O-Ring Kit 1 bottle	480166

Pack sizes	IDH No.
Tube (blistercard) 60 ml	142274

Pack sizes	IDH No.
Aerosol 400 ml	458645



## Cleaning

- Clean components prior to using Loctite® adhesives / sealants
- Clean and degrease worktops and parts
- Remove cured sealant residue

### Brake & Clutch Cleaner



Cleaner

Solvent

Colourless, clear liquid



#### Teroson Brake and Clutch Cleaner

- Cleans and degreases brake, clutch and transmission components
- Quick and efficient
- Removes adhesive and sealant residues
- Leaves no residue

#### Applications:

On brakes, clutch and transmission flanges and for removing grease, adhesive and sealant residues from engine, carburettor and solidified lubricants from hinges and linkages.

Pack sizes	IDH No.
Can 10 litres	840759
Can 50 litres	840771

### Loctite® 7063



Cleaner

Solvent

Colourless, clear liquid



#### Loctite® 7063 – Cleaner and Degreaser

- General purpose product for cleaning and degreasing of surfaces before Loctite adhesive product applications
- Evaporates quickly
- Leaves no residue

#### Applications:

Removes oil, grease and dirt. Ideal for use prior to adhesive bonding and sealing applications.

Pack sizes	IDH No.
Aerosol 400 ml	88344
Can 10 litres	149293

### Loctite® 7840



Cleaner

Water

Blue liquid



#### Loctite® 7840 – Cleaner and Degreaser

- General purpose cleaner and degreaser
- Can be diluted with water at a ratio of 1:4 to 1:128 (depending on application)
- Can be applied using high-pressure cleaners
- Biodegradable

#### Applications:

Use for cleaning parts before repair work, for engine cleaning, for shop floors and walls.

Pack sizes	IDH No.
Spray 750 ml	235330
Can 5 litres	235338
Can 20 litres	235341

### Loctite® 7200



Gasket remover

Solvent

Amber liquid



#### Loctite® 7200 – Gasket Remover

- Removes baked on gasket and sealant residues, dried oil, tar, carbon deposits and paint
- Easy removal prevents damage to components
- Softens cured sealants and traditional gasket residue in 10-15 minutes
- Reduces need for scraping

#### Applications:

Recommended for metal sealing faces on engine, transmission, carburettor, water and fuel pumps, rear axle, etc.

Pack sizes	IDH No.
Aerosol 400 ml	235323

### Loctite® 7039



Contact cleaner

Solvent

Colourless liquid



#### Loctite® 7039 – Contact Cleaner Spray

- For cleaning electrical contacts
- Does not affect insulating properties
- Displaces moisture or other contaminations
- Silicone-free

#### Applications:

For cleaning contacts, relays, fuses and terminals.

Pack sizes	IDH No.
Aerosol 400 ml	303145



## Lubrication

- To protect metal parts from corrosion, galling, seizing
- Penetrate and free corroded assemblies
- Prevent wear and cold welding during assembly and operation

Description	Mineral Oil	Mineral Oil	Mineral Oil	Silicone Oil	Grease	Anti Seize
Appearance	Amber	Colourless	Light yellow liquid	Colourless	White	Copper
Viscosity	Liquid	Liquid	Liquid	Liquid	Liquid	Semi solid
Temperature Range	n.a.	n.a.	-20°C to +120°C	-30°C to +150°C	-25°C to +120°C	-30°C to +980°C

### Loctite® 8040



#### Loctite® 8040 – Freeze & Release

- Releases seized and corroded parts by shock freezing (-43°C)
- Thermal contraction of the parts allows penetration of the lubricating ingredient
- Released parts remain lubricated and protected from corrosion

#### Applications:

Seized and corroded assemblies of threaded and cylindrical parts across all industries.

Pack sizes	IDH No.
Aerosol 400 ml	760225

### Loctite® 8018



#### Loctite® 8018 – Rust Remover

- Multi purpose Solvo Rust
- Clear mineral oil
- Immediate penetration
- Freed parts remain lubricated and protected from corrosion

#### Applications:

Frees rusted and seized bolts, screw fittings and general metal components.

Pack sizes	IDH No.
Aerosol 400 ml	458647

### Loctite® 8201



#### Loctite® 8201 – Five Way Spray

- Frees, lubricates and cleans
- Displaces moisture and prevents corrosion

#### Applications:

Ideal for light lubrication of metals and freeing assemblies.

Pack sizes	IDH No.
Aerosol 400 ml	458642

### Loctite® Super Lube



#### Loctite® Super Lube

- Odourless
- Clean
- Non-staining

#### Applications:

Pneumatic tools, enclosed chains etc.

Pack sizes	IDH No.
Aerosol 375 ml	399419
Tube 85 g	399420
Cartridge 400 g	399421
Pen 7 g	399422

### Teroson White Grease



#### Teroson White Grease

- Water repellent
- Reduces wear
- Lasting protection prolongs life of lubricated parts

#### Applications:

Good on mechanical drive components e.g. chains, gears, rods, etc.

Pack sizes	IDH No.
Aerosol 400 ml	341672

### Loctite® 8065



#### Loctite® 8065 Stick – Copper Anti-Seize

- Exclusive C5-A® copper based Anti-Seize formula
- Protects metal parts from rust, corrosion, galling and seizing

#### Applications:

Exhaust bolts, brake caliper, bolts steam valve threads.

Pack sizes	IDH No.
Stick 20 g	525380





With Henkel, customers have access to a full range of Teroson, Loctite® and Plastic Padding body repair and protection products to meet the needs of today's body repair shop. They include adhesives and sealants, solutions for direct glazing, noise control, corrosion protection, plastic repair and body filling. Many of these products are specified for auto market repair by leading automobile manufacturers.

Direct Glazing | Page 24

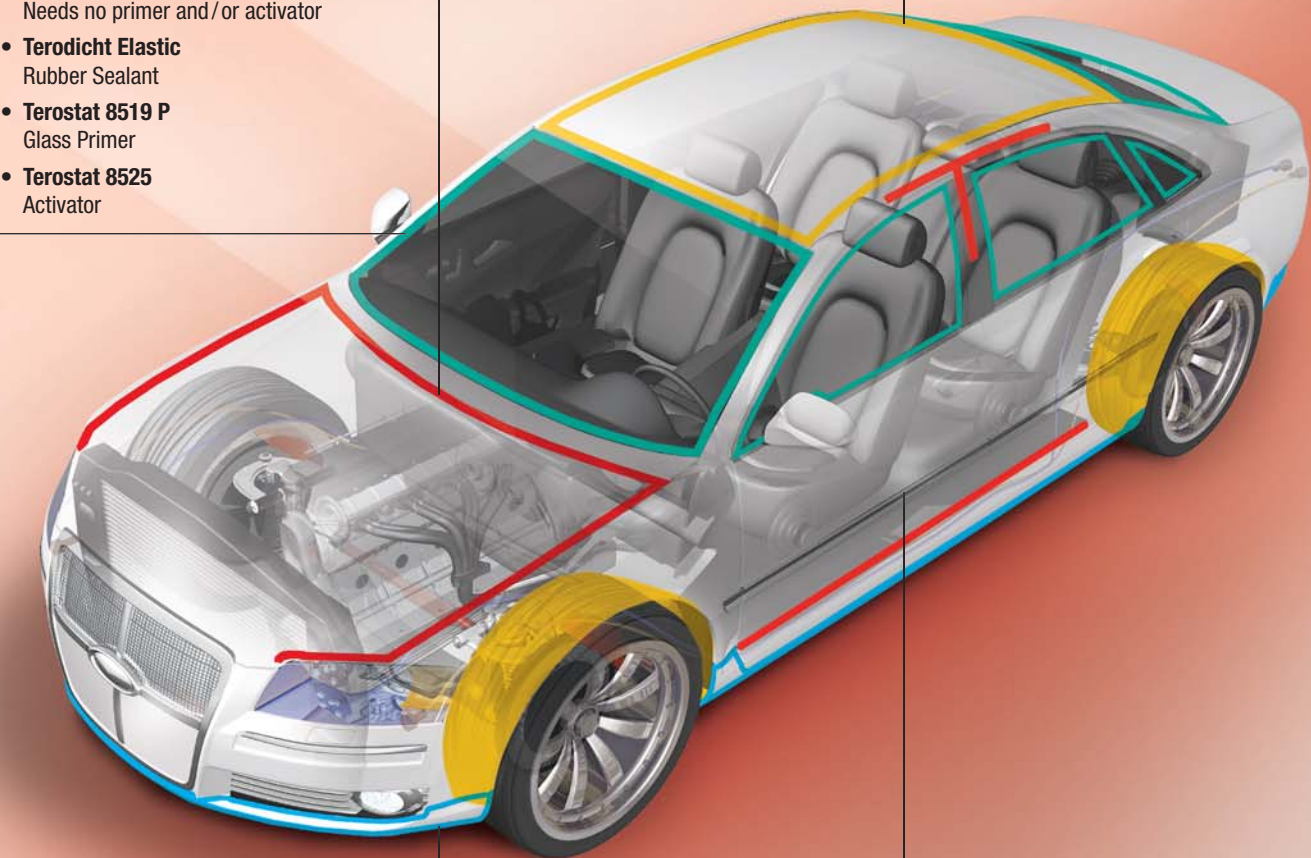
- **Terostat 8596**  
Standard Sealant
- **Terostat 8597 HMLC**  
Fast Sealant
- **Terostat 8599 HMLC**  
Very Fast Sealant
- **Terostat 8630 2K HMLC**  
Instant Sealant
- **Terostat 9097 PL HMLC**  
Needs no primer and/or activator
- **Terodicht Elastic**  
Rubber Sealant
- **Terostat 8519 P**  
Glass Primer
- **Terostat 8525**  
Activator

Seam Sealing | Page 28

- **Terostat 9100/9200**  
Sealant White/Black
- **Terostat 9120**  
Multi-purpose Sealant White
- **Terostat 9320**  
4 in 1 Sealant
- **Terolan 53 Special**  
Brushable Body Sealant

Bonding of Body & Parts | Page 33

- **Terokal 2444**  
Contact Adhesive
- **Terostat 9220**  
Power Bonder
- **Teromix 6700**  
Multi-purpose 2C Adhesive Bonder
- **Terokal 5045**  
Standard Panel Bonder



Instant Bonding | Page 32

- **Loctite® 401**  
Instant Adhesive
- **Loctite® 454**  
Instant Adhesive Gel

Plastic Repair | Page 38

- **Terokal 9225**  
Adhesive Standard
- **Terokal 9225 SF**  
Adhesive Super Fast
- **Terokal 150**  
Plastic Primer
- **Plastic Padding Plastic Filler**  
Plastic Body Filler

Body Fillers | Page 40

- **Plastic Padding Ultima**  
Universal Filler
- **Plastic Padding Galva**  
Aluminium/Galvanised Surfaces
- **Plastic Padding Stopper**  
Super Fine Stopper

Direct Glazing | Page 24

		Terostat 8596	Terostat 8597 HMLC	Terostat 8599 HMLC	Terostat 8630 2K HMLC	Terostat 9097 PL HMLC	Terostat 8519 P Primer	Terostat 8525 Activator	Terodicht Elastic	Teroson FL	Teroson Applicators
Technology	Rubber mounted										
	Bonded										
Substrate	Encapsulated windscreen										
	Glass / ceramic										
	Glass										
	Trimmed residual bead										
	Paint										
	Aluminium										
	Bare metal										
	GFC / SMC										
	E-coated metal										
	Primer										
	Activator										
Properties	Warm application										
	Cold application										
	High modulus										
	Low conductive										
	1 component										
	2 component										
	NCAP										
	FMVSS										
	Installation time in minutes*	25	25	15	30	25					
	Drive away times*	6h	2h	15 min	2h	1h					

Seam Sealing | Page 28

		Terolan 53 Special	Terostat 9100 / 9200	Terostat 9120	Terostat 9320	Terostat 9140	Loctite® 595	Loctite® 5940			
Curing system	Solvent based										
	Chemically curable										
Product base	Synthetic rubber										
	Nitrile rubber										
	1C polyurethane										
	1C ms polymer										
	1C silicone										
Substrates	Paint										
	E-coated metal										
	GFC / SMC / plastics										
	Aluminium										
	Bare metal										
	Glass/ceramic										
	Wood										
Properties	Cold application										
	1 component										
	Skin over time* (minutes)	3-5	20-45	15-20	10-20	5-10	120	120			
	Sealing and bonding										
	Isocyanate free										
	Paintable										
	Sprayable										
	Brushable										
	Non corrosive										

\* DIN 50014 standard climate 23°C/50% relative humidity



Direct Glazing

- Bond screens / windows of all types of vehicles
- Comply with car manufacturers recommendations
- Allow different drive-away times, with TÜV approval



Product Base	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
Application method / installation time (standard climate)	Cold / 25 min.	Cold / 25 min.	Warm (after 15 min. heating) / 15 min	Warm (after 30 min. heating) / 30 min.	Cold / 25 min.
Drive-away time FMVSS 212/208 (airbag)	6 hrs	2 hrs	15 min.	1 hr (cars) / 2 to 5 hrs (trucks / busses)	1 hr
Drive-away time NCAP (airbag)	n.a.	n.a.	n.a.	2 hrs (cars) / 2 to 5 hrs (trucks / busses)	n.a.
High Modulus / Low Conductive	No	Yes	Yes	Yes	Yes

Practical Hints:

- Refer to instructions for handling Direct Glazing sealant before application
- Use Teroson FL or cleaner tissue (sets) for surface preparation
- Use Terostat 8519 P primer for all DGX products (except with Terostat 9097)
- For pre-coating windscreen, use Terostat 8525
- For Terostat 8599 HMLC and 8630 2K HMLC use Teroson pre-heating box



Terostat 8596 – Standard Sealant

- Good sag resistance
- No stringing

Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450533
Set	450532



Terostat 8597 HMLC – Fast Sealant

- HMLC (High Modulus and Low Conductivity)
- Good sag resistance
- No stringing

Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450503
Set	450438
Foil 400 ml	680347
Foil 570 ml	680348



Terostat 8599 HMLC – Very Fast Sealant

- Good sag resistance
- No stringing

Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	450441
Set	450434



Terostat 8630 2K HMLC – Instant Sealant

- Good sag resistance
- No stringing
- Fast drive-away time for commercial vehicles

Applications:

For all vehicles (preferably commercial vehicles, e.g. buses and trucks).

Pack sizes	IDH No.
Cartridge 310 ml	794668



Terostat 9097 PL HMLC

- 1 hour drive-away sealant
- No primer, no activator, no active wipe required
- Built-in UV stability

Applications:

For all vehicles. Use any type of professional dispensing tool for application; best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge 310 ml	1231001
Set	1231312



## Direct Glazing

- Complementary products for direct glazing, bond-line and surface preparation

### Terostat 8519 P Primer



Polyurethane

For glass, metal, ceramics, PUR rims, old PUR beads

### Terostat 8525



Polyurethane

For pre-coated screens

### Terodicht Elastic



Artificial resins / synthetic rubber

For rubber mounted screens

### Teroson FL



Petroleum spirit

Surface preparation

### Loctite® 319



Modified acrylic ester

Bonding of rear view mirrors

#### Practical Hints:

- Teroson FL can be used as surface preparation for other Teroson products
- For pre-coating windscreen, use Terostat 8525
- New primer & activator packs for longer shelf life



#### Terostat 8519 P – Primer and Activator

- Adhesion promoter
- Excellent UV protection
- Corrosion protection for small flange damages
- Excellent activation of PUR/PVC pre-coatings
- Activation of old PUR beads (older than 6 hrs)

#### Applications:

For all car windows, to promote adhesion of direct glazing adhesives/sealants. Application with Teroson applicators (wool daubers).

Pack sizes	IDH No.
Bottle 25 ml	1178000
Bottle 100 ml	1178026



#### Terostat 8525 – Activator

- Excellent activation of PUR/PVC pre-coatings
- Activation of old PUR beads (older than 6 hrs)

#### Applications:

For all vehicles with PUR-coated glass. Application with Teroson applicators (wool daubers).

Pack sizes	IDH No.
Bottle 10 ml	265665



#### Terodicht Elastic – Rubber Sealant

- Good sag resistance
- Ideal for leaking windscreens even under wet conditions
- Water resistant

#### Applications:

For emergency sealing on all vehicles with rubber mounted screens. Use any type of professional dispensing tools for application, best used with Staku pistol.

Pack sizes	IDH No.
Cartridge Elastic 310 ml	800673
Cartridge Black 310 ml	804495



#### Teroson FL – Surface preparation

- Very good surface preparation
- Very short evaporation time

#### Applications:

For surface preparation of windscreens and parts (glass, plastics, metal). Application with lint free cloth or brush.

Pack sizes	IDH No.
Can 1 litre	92679



#### Loctite® 319 – Rear-View-Mirror Bonder

- Compensates for differential thermal expansion of parts
- Cures when confined between close fitting parts with the aid of activated mesh

#### Applications:

For glass to metal only.

Pack sizes	IDH No.
Kit on Blistercard 0.5 ml + 1 mesh	194088



Seam Sealing

- For all body repair sealant applications
- For bonding applications
- For different over-painting requirements

Product Base	MS Polymer	Polyurethane	Polyurethane	Nitrile rubber
Skin-over Time (standard climate)	ca. 20 min.	ca. 35 min.	n.a.	3 to 5 min.
Paintability	Wet on wet up to 3 days after application	After skin formation time	After application	After full curing

- Practical Hints:
- Terostat 9120/9320 can be spot welded
  - For OEM finish, use Teroson butterfly nozzle

Terostat 9120



**Terostat 9120**

- Solvent free, isocyanate free
- Very good adhesion without primer
- Very good UV resistance and weathering performance
- Very good sag resistance

**Applications:**

For seam and joint sealing and bonding of plastic parts e.g. spoiler. For vehicle body repairs. Best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge White 310 ml	252257
Cartridge Black 310 ml	267084

Terostat 9100 / 9200



**Terostat 9100 / 9200**

- Good sag resistance
- Matches the factory look of original car finishes (brush texture)

**Applications:**

For all areas where sealing, bonding and fast over painting is required. Particularly suitable for bonding performance accessories, e.g. spoilers, trim strips, etc. Best used with PowerLine II or Electraflow gun.

Pack sizes	IDH No.
Cartridge 9100 White 200 ml	746133
Cartridge 9100 White 310 ml	744475
Cartridge 9100 Grey 310 ml	744474
Cartridge 9200 Black 200 ml	746080
Cartridge 9200 Black 310 ml	744662

Terotape Seam Sealing Tape



**Terotape Seam Sealing Tape**

An easy to apply tape for sealing car panels.

- Handles corners and offsets
- Immediately overpaintable
- No special equipment or dispensing guns
- Neat and durable OEM type finish

**Applications:**

For use on doors, bonnets, quarter panels and various other areas.

Pack sizes	IDH No.
8mm x 16 m	451119
10mm x 16 m	451115
Piece	451118

Terolan 53 Special



**Terolan 53 Special**

- Good adhesion on oily / greasy surfaces (parts that cannot be completely cleaned)
- Superior adhesion to bare, primed and painted metal parts
- Matches the factory look of original car finishes (brush texture)

**Applications:**

For front and rear apron, passenger compartment substructure, side panel, wheel housing, filler neck. Application with Teroson brush.

Pack sizes	IDH No.
Tin 1.4 kg	799671



Seam Sealing

- For seam sealing
- For flexible bonding
- For flexible sealing

Product Base	MS Polymer	Silicone, acetoxo	Silicone, acetoxo
Temperature resistance	-40°C to 150°C	-55°C to 250°C	-55°C to 250°C
Colour	Grey / Black / Ochre	Black	Clear
Odour	Low	Acetic	Acetic
Skin-over time	10 to 20 min.	15 to 20 min.	10 to 15 min.

Practical Hints:

- Silicones are not over paintable
- Very good for sealing large painted outside areas (e.g. trucks)
- Extremely high UV resistance

Terostat 9320



Terostat 9320

- Paintable, Isocyanate free
- Very good adhesion without primer
- Very good UV resistance and weathering performance
- Good sag resistance, sprayable

Applications:

OEM texture refinish for all vehicles.  
Apply with Teroson Multi Press gun.

Pack sizes	IDH No.
Cartridge Grey 300 ml	211742
Cartridge Black 300 ml	211743
Cartridge Ochre 300 ml	272232

Loctite® 5940



Loctite® 5940

- Room temperature vulcanising (RTV) silicone
- High temperature protection

Applications:

Suitable for glass, metal, ceramics, composites, and most plastics.

Pack sizes	IDH No.
Blistercard 40 ml	1123347
Tube 100 ml	1126635
Cartridge 300 ml	229142

Loctite® 595



Loctite® 595

- Bonding, sealing and protecting of components subjected to shock, constant vibration, twisting, flexing, thermal expansion and contraction

Applications:

Suitable for glass, metal, ceramics, composites, and most plastics.

Pack sizes	IDH No.
Blistercard 40 ml	1123422
Tube 100 ml	1126642
Cartridge 310 ml	229141



## Instant Bonding/ Bonding of Body and Parts

- For bonding body components
- For emergency repairs
- For light structural bonding

### Loctite® 401



### Loctite® 454



### Super Glue Kit



### Terokal 2444



### Adhesive Spray



### Double-Sided Tape



### Terostat 9220



Product Base	Cyanoacrylate	Cyanoacrylate	Cyanoacrylate	Polychloroprene	Styrene Butadiene Rubber (SBR)	n.a.	MS Polymer
Fixture time / skin-over time	5 to 20 sec. / n.a.	5 to 20 sec. / n.a.	5 to 20 sec. / n.a.	5 to 10 min. / n.a.	ca. 10 min. / n.a.	n.a.	n.a. / ca. 15 min.
Bonding properties	Instant adhesive liquid	Instant adhesive gel	Instant adhesive liquid	Contact adhesive liquid	Contact adhesive spray	Self adhesive backing	Power bonder

#### Practical Hints:

- Use Teroson FL for surface preparation



#### Loctite® 401 – Instant Adhesive

- General purpose instant adhesive
- Bonds a wide range of similar or dissimilar substrates (metals, rubber, wood, cardboard, ceramics as well as most plastics)
- Very high strength on close-fitting parts

#### Applications:

Emblems, plastic parts, rubber seal.

#### Loctite® 454 – Instant Adhesive Gel

- For general purpose application
- Will not drip or run
- Non-wicking, specially suited for porous materials
- Bonds similar or dissimilar substrate combinations of wood, metals, ceramics, most plastics

#### Applications:

Ideal for overhead application as well as for vertical faces.

#### Super Glue Kit with Accelerator

- Universal high strength adhesive with aerosol accelerator
- Highly viscous formula
- Suitable for virtually all materials
- Accelerator cures excess adhesive for tack-free bond-line

#### Applications:

Emblems, plastic parts, trim and rubber seal.

#### Terokal 2444

- High initial tack (allow 5 to 10 min. for solvent evaporation)
- Excellent contact or pressure sensitive adhesive

#### Applications:

To bond rubber, flexible foams, leather, felt, damping materials to rubber, metal, wood, polyester, cardboard and rigid PVC.

#### Teroson Adhesive Spray

- High initial strength (allow 10 min. for solvent evaporation)
- Contact and pressure sensitive adhesive spray
- Particularly suitable for bonding porous materials

#### Applications:

To bond fabric, polyester and polyester foams. Leather, cardboard and coverings.

#### Teroson Double-Sided Adhesive Tape

Excellent adhesion to metals, glass, painted surfaces and many plastics.

- Weather resistant
- Resistant to UV light

#### Applications:

Good for bonding badges, protective mouldings, interior mirrors etc. Also for attaching PVC or PUR integral foam linings.

#### Terostat 9220

- Powerful adhesive for flexible permanent spot welding without scarring
- Adheres to a wide range of materials without primer
- High resistance to ageing, weathering, UV light and salt water
- Isocyanate and solvent free

#### Applications:

To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Use any type of professional dispensing tools for application; best with PowerLine II or Electroflow gun.

Pack sizes	IDH No.
Bottle 20 g	135428

Pack sizes	IDH No.
Tube 20 g	195678

Pack sizes	IDH No.
20 g and 25 ml	234470

Pack sizes	IDH No.
Tin 340 g	444651

Pack sizes	IDH No.
Spray 400 ml	860240

Pack sizes	IDH No.
10 m x 12 mm	93357
10 m x 19 mm	93358
10 m x 25 mm	150039

Pack sizes	IDH No.
Cartridge 310 ml	265673



Bonding of Body and Parts

- Structural bonding
- Metal repair
- Emergency repair

Product Base

Application

Pot life

Teromix 6700



Polyurethane

Room temperature

10 min.

Terokal 5045



Epoxy

Warm

ca. 90 min.

Loctite® 3430



Epoxy

Room temperature

5 min.

Loctite® 3463



Epoxy

Room temperature

5 min.

Practical Hints:

- Use Teroson FL for surface preparation
- Curing process can be accelerated by heat
- Terokal 5045 can be spot welded



Teromix 6700

- Fast cure, high strength independent from temperature/humidity
- Adheres to a wide range of materials
- Can be spot welded before curing
- Solvent free

Applications:

To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Easy application with Teromix gun and easy mixing with twin cartridge and static mixer.

Pack sizes

Cartridge 2x25 ml

IDH No.

264880



Terokal 5045

- Excellent bond strength
- Bonds and seals without a primer in a single operation

Applications:

High performance, solvent free adhesive for roof and panel bonding (aluminium, steel and SMC). Application only with PowerLine II or Electroflow gun. Easy application with universal cartridge and static mixer.

Pack sizes

Cartridge 250 ml

IDH No.

776515



Loctite® 3430 – Fast Epoxy

- For general purpose applications
- Waterproof and impact resistant
- Allows over-painting
- Temperature resistance from -40°C to +120°C

Applications:

Bonds a wide variety of similar or dissimilar substrate combinations e.g. metals, marble, ceramics, glass, stone, wood, concrete, plastics.

Pack sizes

Syringe 24 ml

IDH No.

142517



Loctite® 3463 – Metal Magic Steel™ Stick

- Kneadable epoxy adhesive
- Adheres to moist surfaces and cures even under water
- Resistant to corrosion and most chemicals
- Steel-filled product

Applications:

Ideal for fast but long-lasting emergency repairs. Can be drilled, sanded and painted after curing. Repairs small cracks in housings, rebuilds damaged thread holes, etc.

Pack sizes

Stick 114 g

IDH No.

265628



# Body Repair



## Bonding of Body and Parts

- Structural bonding
- Metal repair
- Emergency repair

Product Base	Polyester	Polyester	Epoxy	Epoxy	n.a.
Application	Room temperature	Room temperature	Room temperature	Room temperature	n.a.
Pot life	5 min.	5 min.	5 min.	5 min.	n.a.

- Practical Hints:
- Use Teroson FL for surface preparation

Chemical Metal	Leak Fix	Super Steel	Super Epoxy	Super Adhesive Tape																																				
																																								
Polyester	Polyester	Epoxy	Epoxy	n.a.																																				
Room temperature	Room temperature	Room temperature	Room temperature	n.a.																																				
5 min.	5 min.	5 min.	5 min.	n.a.																																				
																																								
<p><b>Plastic Padding Chemical Metal</b></p> <p>Two-part, polyester based general purpose product. Allows fast and easy repairs on cars, in the house, hobby etc.</p> <ul style="list-style-type: none"><li>• Resistant to water, salt water, oil, fuel, and to most weak acids and chemicals</li><li>• High strength product</li><li>• Allows machining, including tapping threads after 20 minutes</li><li>• Resistant to temperatures up to +160°C</li></ul> <p><b>Applications:</b></p> <p>Suitable for filling and trowelling flaws and cracks, for joining dissimilar materials and for sealing housings and casings.</p>	<p><b>Plastic Padding Leak Fix</b></p> <p>Seals and repairs leaks in radiators and sumps.</p> <ul style="list-style-type: none"><li>• Sets in minutes</li><li>• Resistant to petrol, diesel, oil, water, high temperatures and most common chemicals</li></ul>	<p><b>Plastic Padding Super Steel</b></p> <p>A metal-filled two-component adhesive, sets like steel.</p> <ul style="list-style-type: none"><li>• Hardens in 5 minutes</li></ul> <p><b>Applications:</b></p> <p>Seals, bonds, fixes and replaces. Ideal for emergency repairs around the home, garden, farm, car and boat.</p>	<p><b>Plastic Padding Super Epoxy</b></p> <p>Super strong transparent glue.</p> <ul style="list-style-type: none"><li>• Sets in 5 minutes at normal temperatures</li></ul> <p><b>Applications:</b></p> <p>For wood, stone, metal, glass and most other materials (except soft plastics).</p>	<p><b>Super Adhesive Tape</b></p> <p>General purpose adhesive tape.</p> <ul style="list-style-type: none"><li>• Fast tack for permanent or repositionable bonds</li><li>• Tears easily by hand</li><li>• Adheres to uneven surfaces</li></ul> <p><b>Applications:</b></p> <p>For temporary holding of parts whilst being bonded and for general workshop repairs.</p>																																				
<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Tube 55 ml Mini</td><td>360645</td></tr><tr><td>Box 130 ml Junior</td><td>360646</td></tr><tr><td>Tin 560 ml Giant</td><td>360648</td></tr><tr><td>Blistercard 55 ml</td><td>360651</td></tr></table>	Pack sizes	IDH No.	Tube 55 ml Mini	360645	Box 130 ml Junior	360646	Tin 560 ml Giant	360648	Blistercard 55 ml	360651	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Box 55 ml</td><td>360652</td></tr><tr><td>Blistercard 55 ml</td><td>360653</td></tr></table>	Pack sizes	IDH No.	Box 55 ml	360652	Blistercard 55 ml	360653	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Blistercard 2 x 25 g</td><td>638167</td></tr></table>	Pack sizes	IDH No.	Blistercard 2 x 25 g	638167	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Blistercard 30 g</td><td>360679</td></tr><tr><td>Blistercard 100 g</td><td>360680</td></tr><tr><td>Tin 1 kg</td><td>360681</td></tr></table>	Pack sizes	IDH No.	Blistercard 30 g	360679	Blistercard 100 g	360680	Tin 1 kg	360681	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>50 mm x 10 m</td><td>1105208</td></tr><tr><td>50 mm x 50 m</td><td>1105210</td></tr><tr><td>50 mm x 25 m</td><td>1105209</td></tr></table>	Pack sizes	IDH No.	50 mm x 10 m	1105208	50 mm x 50 m	1105210	50 mm x 25 m	1105209
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### Plastic Repair

- Applicable for all types of external plastic car parts (one fits all)
- Single components and set OE specified



Product Base	Polyurethane	Polyurethane	Polyester	Chlorinated Polyolefins	Petroleum Spirit	n.a.
Application	Bonding	Bonding	Surface Filling	Primer	Surface Preparation	Kit
Pot life (standard climate)	ca 10 min.	ca. 2 min.	4 to 5 min.	n.a.	n.a.	n.a.
Repair area	More than 5 cm	Less than 5 cm	n.a.	Adhesion promotion for plastics	Paint, metal, plastic	Plastics outside the car

#### Practical Hints:

- Re-shape plastic parts before repair
- Compatible with all types of plastics
- Use Terotex Super 3000 for OE finish (texture)
- Not for fuel tanks and radiator houses



#### Terokal 9225

- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150

#### Applications:

Bumpers, spoilers, aprons, etc.  
Easy application with Teromix gun (2x25 ml) and easy mixing with twin cartridge and static mixer.

Pack sizes	IDH No.
Cartridge 2 x 25 ml	267081

#### Terokal 9225 SF

- Fast curing
- Excellent sandability
- Very good paintability with all car paint systems when using Terokal 150

#### Applications:

Bumpers, spoilers, aprons, etc.  
Easy application with Teromix gun (2x25 ml) and easy mixing with twin cartridge and static mixer.

Pack sizes	IDH No.
Cartridge 2 x 25 ml	882088

#### Plastic Padding Plastic

A flexible filler for plastic repairs.

- Easy to sand
- Can be applied in very thin layers i.e. smart repairs

Pack sizes	IDH No.
Tin 920 g	717638

#### Terokal 150

- Excellent base coat
- Very short evaporation time

#### Applications:

To be used for Plastic Repair Kit and Terokal 9225, 9225 SF, Plastic Filler and before painting.  
Easy and precise application.

Pack sizes	IDH No.
Spray 150 ml	267078

#### Teroson FL

- For all surfaces before and after any bonding or sealing job
- Use Teroson FL whenever repairing plastic, glass or metal parts
- Extremely fast solvent evaporation

#### Applications:

Teroson FL is also a diluent for many Teroson products like underbody coatings, plastic repair adhesives, direct glazing products, etc.

Pack sizes	IDH No.
Can 1 litre	92679

#### Teroson Plastic Repair Kit

Contents:

- 3 bags of 2x25 ml Terokal 9225
- 9 static mixers
- 150 ml can Terokal 150
- 1000 ml can Teroson FL
- 1 reinforcement mat
- 1 Teromix gun
- Working instructions

#### Applications:

Bumpers, spoilers, aprons, etc.

Pack sizes	IDH No.
Kit	211680





## Body fillers

- For large and small dent repairs
- Finishing fillers for the perfect finish
- Bodyfillers for specific substrates  
e.g. Aluminium, galvanised surfaces, plastic etc.

Product Base	Polyester	Polyester	Polyester	Polyester
Type of repair	Universal use	Aluminium and Galvanised surfaces	For finishing	Easy sand applications
Pot life (standard climate)	4 to 5 min.	4 to 5 min.	4 to 5 min.	4 to 5 min.
VOC Content	140 g/l	140 g/l	120 g/l	130 g/l

### Practical Hints:

- Mixing ratio Filler to Hardener ca. 100: 2 to 4 (golf ball of filler to pea size of hardener)
- Use Infra-red at 50°C to 60°C to shorten cure time
- Cool repair area before sanding
- Use primer Terokal 150 when applying plastic filler on plastics



### Ultima



#### Plastic Padding Ultima

The only filler you'll ever need in a paintshop or bodyshop.

- For all repair jobs on all surfaces, including galvanised, zinc coated, aluminium, mild steel, glass fibre and polycarbonate
- Excellent build quality and fine finish
- Suitable for infra-red and low bake

Pack sizes	IDH No.
Tin 930 g	360665
Cartridge 3000 g	360666

### Galva



#### Plastic Padding Galva

Exceptional adhesion to galvanised and zinc coated metals, stainless and mild steel, GRP and polycarbonate.

- Fine texture stopper/filler
- Suitable for infra-red
- Can be baked at temperatures up to 200°C on mild steel

Pack sizes	IDH No.
Tin 920 g	717674
Cartridge 2750 g	717673

### Stopper



#### Plastic Padding Stopper

Super fine texture ensures a smooth flawless surface and a perfect feather edge.

- For mild steel and glass fibre
- Suitable for infra-red and low bake

Pack sizes	IDH No.
Tin 920 g	717637
Cartridge 2750 g	881449

### PP 50



#### Plastic Padding PP 50

Original lightweight filler.

- Easy to apply and sand
- Highly flexible enabling the filler to be sanded down over long periods of time

Pack sizes	IDH No.
Tin 700 g	360667
Tin 2480 g	360668
Cartridge 2200 g	360669





Body fillers

- For large and small dent repairs
- Finishing fillers for the perfect finish
- Bodyfillers for specific substrates  
e.g. Aluminium, galvanised surfaces, plastic etc.

Product Base	Polyester	Polyester	Polyester	Peroxide
Type of repair	Easy sand applications	For big gaps/holes	For plastics	Hardener for bodyfillers
Pot life (standard climate)	4 to 5 min.	ca. 8 min.	4 to 5 min.	n.a.
VOC Content	140 g/l	160 g/l	140 g/l	n.a.

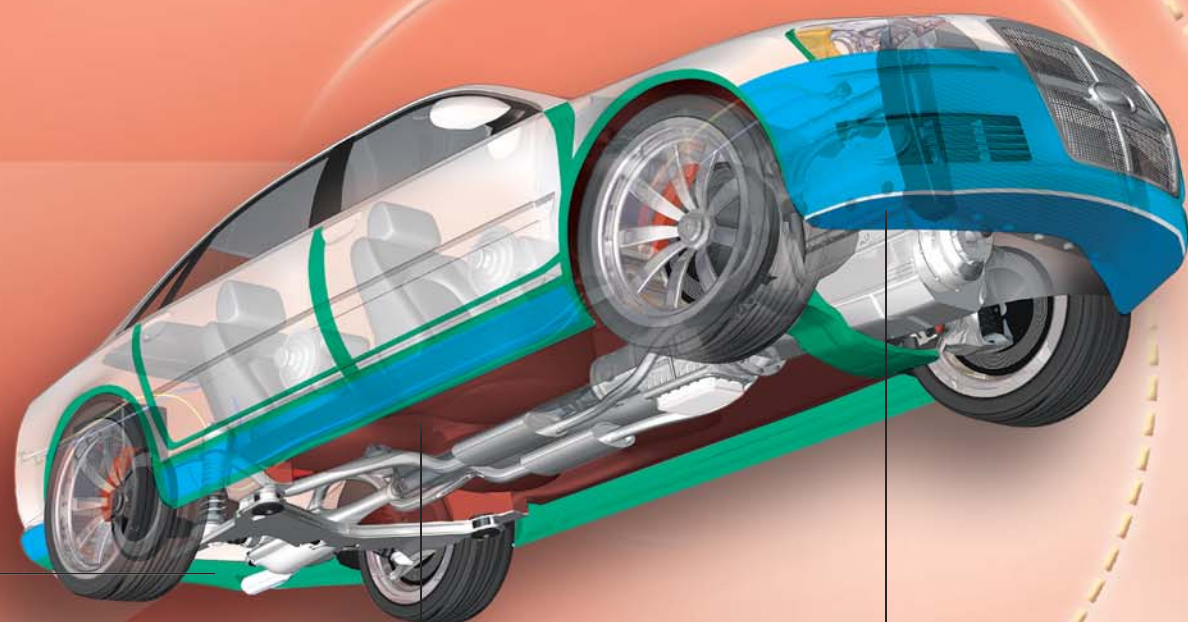
Practical Hints:

- Mixing ratio Filler to Hardener ca. 100: 2 to 4 (golf ball of filler to pea size of hardener)
- Use Infra-red at 50°C to 60°C to shorten cure time
- Cool repair area before sanding
- Use primer Terokal 150 when applying plastic filler on plastics



PP 100	Glass Fibre Paste	Plastic Filler	Extra Hardener																										
																													
Polyester	Polyester	Polyester	Peroxide																										
Easy sand applications	For big gaps/holes	For plastics	Hardener for bodyfillers																										
4 to 5 min.	ca. 8 min.	4 to 5 min.	n.a.																										
140 g/l	160 g/l	140 g/l	n.a.																										
																													
<p><b>Plastic Padding PP 100</b></p> <p>Exceptionally easy to sand bodyfiller.</p> <ul style="list-style-type: none"><li>• Easy to build, excellent flexibility</li><li>• Suitable for infra-red and low bake</li></ul>	<p><b>Plastic Padding Glass Fibre Paste</b></p> <p>Contains high tensile glass-fibre strands for extra strength.</p> <ul style="list-style-type: none"><li>• Bridges and fills in one go</li><li>• Tack free finish allows easy removal of excess product</li></ul> <p><b>Applications:</b></p> <p>Finish with any Plastic Padding bodyfiller for a perfect repair.</p>	<p><b>Plastic Padding Plastic</b></p> <p>A flexible filler for plastic repairs.</p> <ul style="list-style-type: none"><li>• Easy to sand</li><li>• Can be applied in very thin layers i.e. smart repairs</li></ul>	<p><b>Plastic Padding Extra Hardener</b></p> <p>For all Plastic Padding bodyfillers.</p>																										
<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Tin 630 g</td><td>360673</td></tr><tr><td>Tin 2180 g</td><td>360674</td></tr><tr><td>Cartridge 1890 g</td><td>360675</td></tr></table>	Pack sizes	IDH No.	Tin 630 g	360673	Tin 2180 g	360674	Cartridge 1890 g	360675	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Tin 750 g</td><td>360655</td></tr></table>	Pack sizes	IDH No.	Tin 750 g	360655	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Tin 920 g</td><td>717638</td></tr></table>	Pack sizes	IDH No.	Tin 920 g	717638	<table><tr><th>Pack sizes</th><th>IDH No.</th></tr><tr><td>Tube 16 g</td><td>360662</td></tr><tr><td>Tube 25 g</td><td>360313</td></tr><tr><td>Tube 40 g</td><td>360314</td></tr><tr><td>Cartridge 60 g</td><td>360316</td></tr></table>	Pack sizes	IDH No.	Tube 16 g	360662	Tube 25 g	360313	Tube 40 g	360314	Cartridge 60 g	360316
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Cartridge 1890 g	360675																												
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Tin 750 g	360655																												
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Tube 40 g	360314																												
Cartridge 60 g	360316																												





## Wax / Cavity Protection | Page 48

### Rust Protection

- **Terotex Wax**  
Anti-corrosion Coating
- **Terotex HV 400**  
Cavity Protection / Conservation
- **Terotex HV 350**  
Cavity Protection against Rust

## Underbody Coating | Page 46, 48

### Rust Protection

- **Terotex Wax**  
Anti-corrosion Coating
- **Teroson UBC Spray**  
Underbody Coating Black
- **Terotex Record 2000 HS**  
Highly Abrasive Resistant Coating

## Anti Chip Coating | Page 47, 48

### Rust Protection

- **Terotex Super 3000**  
High-viscosity Coating Material,  
Light or Black
- **Teroson Anti Chip**  
Spray Coating Light or Black

## Sound Deadening | Page 50

- **Terodem**  
Sound Deadening of Body Panels

## Air Conditioning | Page 52

- **Loctite® Hygiene Spray**  
Multi-purpose Cleaner and Sanitizer

## Hand Cleaning | Page 52, 53

- **Loctite® 7850**  
Hand Cleaner with Pumice
- **Loctite® 7855**  
Paint and Resin Removing  
Cleaner

## Underbody Coating Page 46

		Etch Primer	Zinc Spray	UBC Spray	Terotex Record 2000 HS	Terotex Super 3000	Anti-Chip Spray	Terotex Wax	Terotex HV 350	Terotex HV 400	Teroson Cavity Spray	Variodur Aqua
Product base	Zinc + epoxy agent		■									
	Synthetic resin					■	■					
	Rubber + resin			■	■			■			■	
	Wax								■	■		
	Polyvinyl Butyral Resin	■										
	Water based											■
Substrates	Bare metal	■	■	■	■	■	■	■	■	■	■	■
	Aluminium	■		■	■	■	■	■	■	■	■	■
	E-coated metal		■	■	■	■	■	■	■	■	■	■
	Paint			■	■	■	■	■	■	■	■	■
	Wax coatings							■	■	■	■	
	PVC	■		■	■		■	■	■	■	■	
	PVC-wax							■	■	■	■	
	Bitumen / rubber							■	■	■	■	
	Rubber / resin			■	■			■	■	■	■	
Properties	Paintable	■			■	■	■					
	HS (high solids)				■	■			■	■		■
	Noise control				■			■				



## Underbody Coating/ Rust and Anti Chip Protection

- For professional pre-treatment of panels prior to painting
- Underbody coating and protection

### Zinc Spray



### Teroson Etch Primer



### UBC Spray



### T. Record 2000 HS



### Variodur Aqua



### Terotex Super 3000



Product Base	Zinc with epoxy agent	Polyvinyl Butyral Resin	Rubber and resin	Rubber and resin	Aqueous Synthetic Resin	Artificial resins
Volatile Organic Compound Content	720 g / l	620 g / l	582 g / l	ca. 470 g / l	n.a.	ca. 480 g / l
Drive-away Time (standard climate)	After 1 hr	30 min.	After 2 hrs	After 2 hrs	3 hrs	After 3 hrs
Overpaintability (standard climate)	n.a.	15 min.	Between 12 and 72 hrs	Between 12 and 72 hrs	2 to 3 hrs	Between 1 to 24 hrs
Colour	Silver-grey	Grey	Black	Grey / Black	White	White / Black
Job / Application Tool	Rust Protection / Spray	Adhesion Promoter/Spray	Underbody coating / Spray	Underbody coating / UBC gun	Underbody coating / Spray	Anti Chip compound / UBC gun

#### Practical Hints:

- Shake spray cans thoroughly before application
- For bare metal parts use primer such as Teroson Zinc spray or Teroson etch primer



#### Teroson Zinc Spray

- Anti corrosion paint for vehicle body repair and maintenance
- Electrically conductive (wet and dry)
- Not overpaintable

#### Applications:

Serves as corrosion protection between welding flanges during MIG and spot welding. Used for vehicle bodywork repairs to galvanise welding points and the joints of those parts which were originally galvanised, in particular those which will not be painted.

Pack sizes	IDH No.
Spray 400 ml	333170



#### Teroson Etch Primer

Provides excellent adhesion to steel, galvanised steel and aluminium.

- Ready to use
- Fast drying
- Infra red and low bake compatible
- Can be applied to well scuffed and degreased bare steel and aluminium
- Adheres to well flatted GRP, polyester fillers and manufacturer's primer

Pack sizes	IDH No.
Spray 500 ml	531179



#### Teroson Underbody Coating Spray

- For treatment of small isolated areas and touching up local spots after accident repairs
- Coating of painted and/or primed parts

#### Applications:

Preserves all types of factory applied underbody coatings. Complements existing PVC and rubber / resin based protective coatings.

Pack sizes	IDH No.
Spray 500 ml	803863



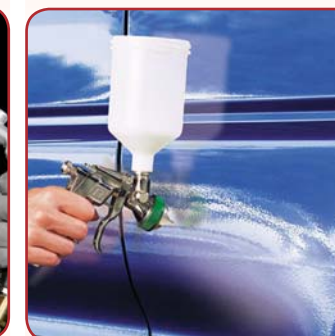
#### Terotex Record 2000 HS

- Permanent elastic corrosion protection
- Ideal for underbody repair work, particularly as protection against stone chipping
- Coating for painted parts or primer for surfaced metals

#### Applications:

Preserves all types of OEM applied underbody coatings. Complements existing PVC and rubber / resin based protective coatings.

Pack sizes	IDH No.
Tin Grey 1 litre	767198
Tin Black 1 litre	767197



#### Variodur Aqua Multi-finish Mixable Coating

For professional colour paint repairs. Protective product which is easily mixed with original car paints, ensuring the original finish.

- Respects original paint colour
- Multi-finish, allows OE finish (smooth to orange peel effect)
- Improves paint resistance to scratches, stonechips etc.
- Reduces scratch effects

#### Applications:

- For water based paint systems.

Pack sizes	IDH No.
Tin 1 litre	391838



#### Terotex Super 3000

- Coating of replacement parts like bumpers or wheel arches for noise dampening
- Compatible with standard OEM paints
- For spraying textured coats

#### Applications:

For OEM finish textures. For abrasion resistant coating on visible car parts which require fast over painting. For textured bumpers and side panels.

Pack sizes	IDH No.
Tin White 1 litre	782601
Tin Black 1 litre	767199





## Anti Chip Coating/ Wax and Cavity Protection/ Paint Masking

- For professional pre-treatment of panels prior to painting
- Underbody coating and protection

### Anti-Chip Spray



### Terotex-Wax



### Terotex HV 350



### Terotex HV 400



### Teroson Cavity Spray



### PP Cover It



Product Base	Artificial resins	Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	Waxes and anti-corrosive agents	n.a.
Volatile Organic Compound Content	ca. 600 g/l	395 g/l	485 g/l	370 g/l	540 g/l	n.a.
Drive-away Time (standard climate)	After 3 hrs	After 2 to 3 hrs	After 3 to 6 hrs	After 3 to 6 hrs	After 2 to 3 hrs	n.a.
Colour	Light / black	Dark-grey	Beige-brown	Beige-brown	Beige-brown	n.a.
Job / Application Tool	Anti chip compound / Spray	MAFA spray gun	Cavity Conservation / HV Cup gun	Cavity Conservation / HV Cup gun	Cavity Conservation / Spray	n.a.

#### Practical Hints:

- Shake spray cans before application
- When spraying HV materials, test spray on a piece of cardboard first (especially if product has been stored in cold conditions)



#### Teroson Anti-Chip Spray

- For treatment of small isolated areas and touching up local spots after accident repairs
- Coating of painted parts or primer for surfaced metals

#### Applications:

For OEM finish textures. For abrasion resistant coating on visible car parts which require fast over painting. For textured bumpers and side panels.

Pack sizes	IDH No.
Spray Light 500 ml	787528
Spray Black 500 ml	787643



#### Terotex-Wax – Anti-corrosion Coating

- For repair and secondary treatment of all protective coatings
- For touch-up and post-treatment
- To cover overspray in wheel arches after accident repairs

#### Applications:

To complement factory applied protective coatings based on PVC, PVC wax, bitumen / rubber and rubber / resin. Covers vehicle underbody areas and protects against corrosion.

Pack sizes	IDH No.
Tin 1 litre	794862
Tin 60 litres	105472



#### Terotex HV 350

- Good creeping qualities
- Minimal post dispense dripping
- High temperature resistance

#### Applications:

Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application / protection

Pack sizes	IDH No.
Tin 1 litre	793958
Tin 10 litres	793960
Tin 60 litres	793957



#### Terotex HV 400

- Excellent creeping qualities
- Can also be applied at low temperatures (min. 10°C)
- High temperature resistance

#### Applications:

Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application / protection

Pack sizes	IDH No.
Tin 1 litre	784176
Tin 10 litres	784149
Tin 60 litres	784190



#### Teroson Cavity Spray

- Excellent creeping qualities
- Minimal post dispense dripping
- High temperature resistance

#### Applications:

Ideal for treating small isolated areas and touching up local spots after accident repairs. The extension spray tube provided with the can will let you reach into open, visible cavities.

Pack sizes	IDH No.
Spray 500 ml	794224



#### Plastic Padding Cover It

A paintable plastic sheeting on rolls 4.0 metres wide and 150 metres in length. Cover It is a specially formulated paint masking film designed to protect against direct applications of spray paint and overspray.

- Centre seam for easy alignment over vehicle
- Easily dispensed direct from box or fitted to existing bodyshop dispensing equipment

Pack sizes	IDH No.
Box 4.0 x 150 m	554195



## Sound Deadening / Acoustics

- Sound and vibration dampening
- Easy application

Product Base	Polychloroprene	Bitumen / Plastic / Alu laminated	PUR foam	Bitumen / Plastic
Panel Size	n.a.	50 x 25 cm panels	100 x 50 cm panels	50 x 50 cm mats / 100 x 50 cm panels
Density	n.a.	3.7 kg / m <sup>2</sup>	0.3 kg / m <sup>2</sup>	5.16 kg / m <sup>2</sup>
Adhesion	n.a.	Pressure sensitive / self adhesive	Pressure sensitive / self adhesive	Pressure sensitive / self adhesive
Colour	Amber	Aluminium coloured	Black	Black

### Practical Hints:

- Pre-heat Terodem SP100/SP300: for easy application
- Use Terokal 2444 for fixturing Terodem SP100/SP200

### Terokal 2444



#### Terokal 2444

- High initial tack (allow 5 to 10 min. for solvent evaporation)
- Excellent contact or pressure sensitive adhesive

#### Applications:

To bond rubber, flexible foams, leather, felt, damping materials to rubber, metal, wood, polyester, cardboard and rigid PVC.

Pack sizes	IDH No.
Tin 340 g	444651

### Terodem SP 100 Alu



#### Terodem SP 100 Alu – Sound protection panels

- Self-adhesive bitumen / plastic barrier panels for reducing vibrations and dampening irritating noise
- Easy application
- Aluminium coloured

#### Applications:

Ideal for car doors, engine bonnet and side panels.

Pack sizes	IDH No.
Carton 6 mats 50 x 25 cm	150012

### Terodem SP 200



#### Terodem SP 200 – Sound protector panels

- High quality sound dampening panels with PU protective skin
- Reduce noise in the passenger compartment
- Easy application
- Resistant to oil, fuel, heat and water
- Flame retardant – meets DIN 75200, MVSS 302

#### Applications:

Dampening airborne sound. Apply in bonnet, luggage compartment.

Pack sizes	IDH No.
Carton 2 mats 100 x 50 cm	268286

### Terodem SP 300



#### Terodem SP 300 – Sound protection panels

- Dampening panels for sound deadening on vehicle floor pans
- Flexible when heated
- Easy application

#### Applications:

The material conforms to body panel shapes when heated with a hot-air blower. Flows into ribbings and corners. Ideal for interior and undercarriage.

Pack sizes	IDH No.
Carton 4 mats 50 x 50 cm	150055
Carton 4 mats 100 x 50 cm	150054



## Air Conditioning / Hand Cleaning

- Professional hand cleaning and protection
- Gentle alternative to harsh solvents

### Hygiene Spray



Air conditioning cleaning

Non-toxic disinfectant



#### Loctite® Hygiene Spray – Multi-purpose Cleaner and Sanitiser

- Effective against bacteria, fungi and viruses in air and on contaminated surfaces
- Unpleasant smells are replaced by a fresh menthol and eucalyptus fragrance
- Removes many unpleasant smells including the lingering odour left by smokers or pets

#### Applications:

Ideal for sanitising and deodorising car interiors – including the air conditioning system.

Pack sizes	IDH No.
Aerosol 150 ml	731334

### Loctite® 7850



Hand cleaning

Aqueous based



#### Loctite® 7850 – Hand Cleaner with Pumice

- For severely stained hands, e.g. after vehicle repairs
- With jojoba, lanolin and aloe added for skin conditioning and protection
- Citrus extracts give a pleasant, fresh orange smell
- Works with or without water
- Tested for skin compatibility
- Fortified with ground pumice for enhanced deep cleaning

#### Applications:

Removes dirt and grease without containing any aggressive solvents.

Pack sizes	IDH No.
Bottle 400 ml	234228
Bottle 3 litres	234258
Bottle 10 litres	88239

### Loctite® 7855



Hand cleaning

Aqueous based



#### Loctite® 7855 – Paint and Resin Removing Cleaner

- The gentle alternative to harsh cleaning agents
- With finely ground pumice and four premium skin conditioners: lanolin, aloe, jojoba and vitamin E
- Tested for skin compatibility

#### Applications:

Gently removes paint, adhesives, varnish, resins, silicones, polyurethane and other tough contaminants.

Pack sizes	IDH No.
Bottle 400 ml	235321
Bottle 1.75 litres	235320

### Teroquick



Hand cleaning

Soft coconut wood



#### Teroquick – Hand Cleaner Paste

- For fast and thorough hand cleaning
- Gentle to the skin
- Sand free
- Contains no solvents
- Biodegradable

#### Applications:

Removes dirt, oils and grease without containing any aggressive solvents.

Pack sizes	IDH No.
Bucket 12.5 litres	1137651

### Barrier Cream



Skin protection

Water soluble



#### Teroson Barrier Cream

- Protects hands like an invisible glove against stubborn dirt and stains, e.g. paints, adhesives, underbody coatings

#### Applications:

Use before working with solvents, oils, paints, primer PUR. Can be washed off with water.

Pack sizes	IDH No.
Can 600 ml	150028



# Equipment

- Dispensing equipment specially designed to make application and use of our products fast, precise, clean and economical



**Teroson MultiPress telescopic air pressure gun**  
For dispensing low viscosity sealants and adhesives as a bead and spray e.g. Terostat 9320.

IDH No. 142241



**Teroson PowerLine II air pressure gun**  
Very powerful tool for dispensing low to very high viscosity material from cartridges.

IDH No. 960304



**Teroson Press Pack Hand Gun**  
Handles all Presspack containers. Very rugged steel/plastic design, smooth action, long life, no run-on, easy to maintain and clean.

IDH No. 211832



**Teroson Staku Hand gun**  
Powerful and durable handgun for dispensing material from cartridges.

IDH No. 142240



**Teroson FK Air Pistol**  
For dispensing 570 ml packs. Smooth action, easy to use, all product is dispensed from pack.

IDH No. 399450



**Teroson 2K DGX Dispensing Gun**  
For dispensing Terostat 8630. Smooth action, 100% of cartridge is dispensed.

IDH No. 237844



**Electraflow battery operated gun**  
Very powerful tool for dispensing low to very high viscosity material from cartridges.

IDH No. 1047326



**Cartridge preheating box for 2 cartridges**  
For preheating up to 2 cartridges (aluminum only) or up to 2 x 400 ml foils prior to application.

IDH No. 211556



**Cartridge preheating box for 6 cartridges**  
For preheating up to 6 cartridges (aluminum/plastic) or up to 4 x 600 ml foils or 4 big foil packs prior to application.

IDH No. 796993

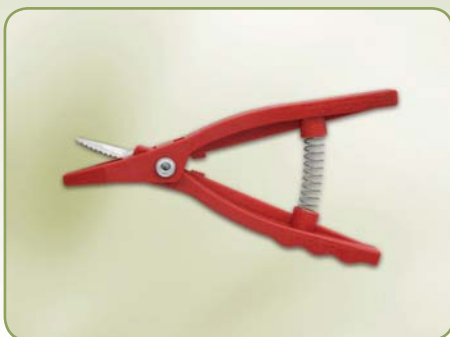


**Teroson applicators / wool daubers**  
To be used with Teroson Primers and Activators.

IDH No. 142245



# Equipment



**Nozzle Pliers**  
Use for cutting the applicator nozzle quickly and precisely to size.

IDH No. 379366



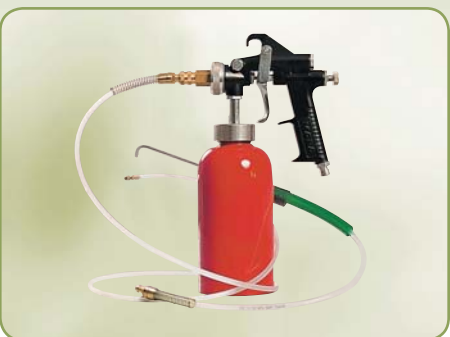
**Teromix Hand gun**  
For processing Teromix 6700 and Terokal 9225/9225 SF twin cartridges (2 x 25 ml).

IDH No. 150035



**Static mixers**  
Large nozzle for Terokal 5045.  
Small nozzle for Teromix 6700, Terokal 9225 and 9225 SF 2 x 25 ml.

	IDH No.
Small mixer nozzle	142242
Large mixer nozzle	780805



**MAFA HV Cup Pistol**  
The MAFA HV Cup Pistol is suitable for dispensing Teroson cavity wax products. Flexible nylon probe. Hook probe.

IDH No. 399438



**Teroson Flexible Nylon Probe**  
The probe is used for spraying cavity protection materials into vehicle body cavities. It is suitable for curved and narrow cavities, which may also be very long.  
**Teroson Hook Probe**  
The probe is used for spraying cavity protection materials into vehicle body cavities, which are difficult to reach. For example: the 4 mm hook can be inserted through the drain holes in the bottom of a car door.

	IDH No.
Flexible	399439
Hook	399440



**Plastic Padding Autofill Units**  
Dispensing equipment for Plastic Padding autofill cartridges. Sturdy wall mounted bodyfiller dispenser. Full range of Autofill-compatible cartridges available.

	IDH No.
Dispenser	360398
Single Wall Unit	360399
Double Wall Unit	360397



**Plastic repair mesh and strips**  
To be used for reinforcing plastic repair area.

	IDH No.
Reinforcing Strips	211703
Mesh	908383



**Teroson HV cup air pressure gun**  
For applying cavity conservation products.

IDH No. 150034



**Teroson UBC air pressure gun**  
To be used for processing UBC and Stone Chip Compounds from 1 litre cans.

IDH No. 150036



**9320 Nozzles**  
Additional nozzles for use with 9320 Sprayable Seam Sealant.  
*Includes:* Standard nozzle for applying product as a bead, and Spray nozzles to be used for spraying of product.

IDH No. 200257



**Additional Equipment**  
1 Door Skin Bead Nozzle, for use with Terostat 9100 (1K PUR).  
2 Standard 310 ml nozzle, can be used with all 310 ml cartridges.  
3 Cartridge Opener, for easy removal of seals on both ends of 310 ml cartridges.  
4 Terolan brush, for use with Terolan Special  
5 Direct Glazing Nozzle (Ter 20)

	IDH No.
1 Door Skin Bead Nozzle	782222
2 310 ml Nozzle	581582
3 Cartridge Opener	395397
4 Terolan Brush	583065
5 Direct Glazing Nozzle (Ter 20)	200259



**Teroquick Dispenser**  
Convenient dispenser for economical dispensing of Teroquick Hand Cleaner Paste. Transfer material from 12.5 litre drum. Holds 2.5 litres.

IDH No. 211835



## Notes

