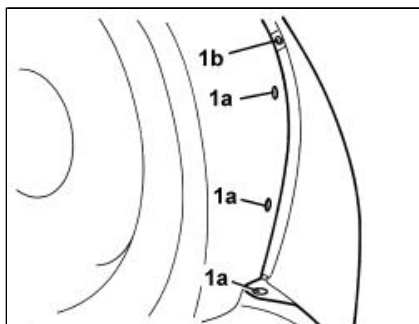




ALFA 159 1.9 JTD 16V R.R. FRONT BUMPER 7210E10

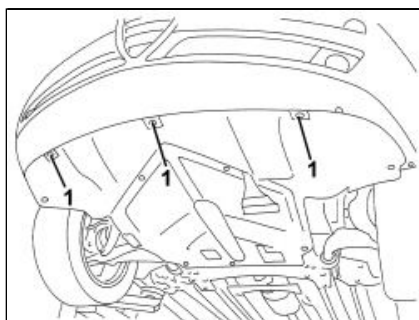


 Removing ([Refitting](#) )

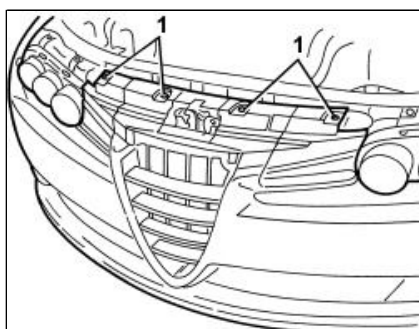
- Position the vehicle on a lift.
- Raise the vehicle.

1. Working on both sides of the vehicle, undo the bolts fixed to the wheel arches (1a) and the nuts fixed to the bodyshell (1b).

Op. 7055B54 UNDER ENGINE PROTECTION/GUARD - R.R.

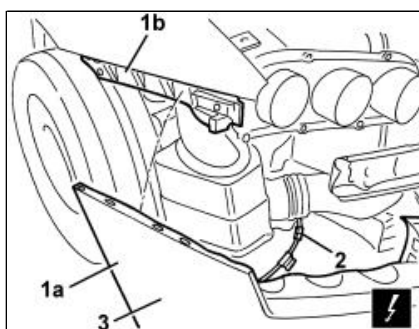


1. Undo the lower bolts fixing the bumper.



- Lower the vehicle.



1. Undo the upper bolts fixing the bumper.



1. Move bumper (1a) slightly to one side by releasing from side retainers (1b).
2. Disconnect the electrical connections.

Description	Component
FRONT/BUMPER COUPLING	See D013 FRONT/BUMPER COUPLING

3. Recover the front bumper.

 Refitting ([Removing](#) )

- Check that the bumper is not damaged.
- Connect the electrical connections.
- Position the bumper and fit in its seat, doing up the side retainers.
- Tighten the upper bolts fixing the bumper.

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Component	Fastening	dia	Value (daNm)	Validity
FRONT BUMPER	Bolt	M6x22	0.7 ÷ 1.1	

- Raise the vehicle.

- Tighten the lower bolts fixing the bumper.

Component	Fastening	dia	Value (daNm)	Validity
FRONT BUMPER	Bolt	M6x22	0.7 ÷ 1.1	

Op. 7055B54 UNDER ENGINE PROTECTION/GUARD - R.R.

- Working on both sides of the vehicle, tighten the bolts fixed to the wheel arches and the nuts fixed to the bodyshell.

- Remove the vehicle from the lift.